

Large Composite Drum Valethene®



The double-secured transport drum for hazardous materials.

Customers looking for the compatibility of polymer whilst requiring the strength of steel can have every confidence in Greif large steel, composite Valethene® drums. Manufactured to the highest quality standards the plastic liner is produced as a one-piece blow-moulded container from polyethylene.

- Valethene drums comply with stringent UN regulations for packing dangerous goods in the packaging groups I, II and III.
- Valethene drums can be supplied in a capacity of 205 litre and are designed for packing aggressive and corrosive materials.
- These drums have been modified to contain a one-piece blow-moulded polyethylene liner. For optimum safety these liners are fitted with two 2" plastic Tri-Sure® closures which can also be sealed with a Tri-Sure® Tab-Seal® Cap.
- Valethene drums can be re-used after removal of the polyethylene liner.
- Valethene drums combine the strength of a steel drum with the chemical safety of a plastic drum and can be made available as Tight Head as well as Open Head drum types.
- Valethene drums comply with the international Quality Management System DIN EN ISO 9001:2000.

Features available in Germany are:

- Greif Germany has 15 UN versions of its fixed end, composite drum and provides the option of an open top version (210 litre).
- Both Open Head and Tight Head options are fitted with 2x2" (BCS 56x4) polypropylene Tri-Sure® closures in the head and optional on additional 3/4" steel closure for ventilation, between steel and plastic.
- All Greif Germany's large steel drums, including composites, have passed the various, rigid criteria of UN approvals.



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Standard Greif specifications

Steel

Commercial grade steel sheet. Specification according to ISO3573 and ISO3574 or equivalent standards (i.e. EN10130/EN10131).

Closures

The liners are fitted with two 2" plastic Tri-Sure® closures which can also be sealed with a Tri-Sure® Tab-Seal® Cap.

- **Options:**
Additional G³/₄ steel closure for deventing.

Construction

- **Body:**
Electrically welded.
- **Assembly:**
the Greif Spiralon® triple seam or high-performance double seam configuration guarantee a safe performance.
- **Standards:**
ISO15750 for 216.5 litre tight head drums or equivalent standards (i.e. EN210).

Exterior paints & decorations

Colours according to the Greif RAL standard range (or to special customer specifications). See Greif's leaflet "Colours and Decoration".

- **Options:**
 - Drums can be silk-screened to comply with customer marketing requirements.
 - Fully decorated drums by means of lithography (see Greif's leaflet Large Decorated Steel Drums).

Transportation

Greif drums are tested by independent experts, in order to comply with UN recommendations and transport regulations such as RID/ADR/IMDG/ICAO.

Our steel drums are one of the safest packages to transport dangerous goods of Group I and II and III.



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