

## Stainless Steel Drum

(5 litres - 1,000 litres)



### The first choice for high integrity

Manufactured using the latest Plasma welding techniques these drums are made to customer design as well as traditional drum configuration. These high integrity drums are used in the Pharmaceutical, Cosmetic, Food and Fragrance industries as well as in the Chemical or other industries requiring an absolutely pure and sanitary performance.

- Stainless steel drums provide easy cleaning.
- Drums can be manufactured in different grades of stainless steel to suit customer needs.
- Various features are available on these drums including stainless rolling hoops, handles, vents, engraving, UN approval.
- Tight head or open head drums available

### Crevice free drums (stainless)

(Capacity 150 litres - 250 litres open top)

A special crevice free drum is available which provides complete emptying and easy cleaning. This drum's bottom is seamlessly welded to the body and protected by a stainless steel circumferentially welded footing. Recommended for products with purity and sanitation requirements.

- The crevice free stainless drum is manufactured using the latest welding technique ensuring a completely smooth welded base.
- This enables the drum to be thoroughly cleansed to sterile conditions, therefore maximising protection against unwanted residue.
- Unlike other crevice free drums the weld joining the body and the base of the drum is a perfect fit with no visible weld variance resulting in an even finish.
- Internal diameter 571.5 mm.

### Stainless agitator drum

(Currently available in 150 litres – 250 litres)

Using the traditional mild steel agitator drum method, Greif have recently introduced the Crevice free stainless Agitator drum.

- The main advantage with this drum is the reusability ensuring a clean drum time after time coupled with the unique stainless agitator blade and bottom emptying valve proves to be a leader in the mixing of products.
- This drum is ideal for mixing of high value products for the pharmaceutical, food, speciality chemicals and flavour & fragrancancy markets.
- See also Greif's leaflet "Agitator Drum".



# Stainless Steel Drum

## Standard Greif specifications

### Steel

Commercial grade steel sheet. Specification according to ISO3573 and ISO3574 or equivalent standards (i.e. EN10130/EN10131).

### Closures

All Tri-Sure® Closure fittings are stainless 316L maintaining the quality associated with Greif Stainless.

### Construction

- **Body:**  
Manufactured using the latest welding technique ensuring a completely smooth welded base.
- **Top and bottom:**  
ISO15750 for 216.5 litres tight head drums or equivalent standards (i.e. EN210).

### Transportation

Greif drums are tested by independent experts, in order to comply with UN recommendations and transport regulations such as RID/ADR/IMDG/ICAO.

Our steel drums are among the safest packages to transport dangerous goods of Group I, II and III.



Tri-Sure is a registered trademark by Greif.

**GREIF**

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